

Rod Toro- Managing Partner Precipio, LLC



Background

Rod is an executive leader, engagement director, and consultant with 30 years of experience in the quality profession with a heavy emphasis on Lean Six Sigma and Quality Management Systems (ISO, AS, FDA). He is a trusted advisor, business and process improvement agent, educator, and coach. Working with Pharmaceuticals, Manufacturing, and Distribution to highly technical Silicon valley companies, Rod has provided deployment, consulting, and training in all facets of Lean Six Sigma at all organizational levels. He has assisted in major deployments and has coached hundreds of Kaizen Leaders, Green Belts, and Black Belts through transformation projects including inventory reduction, cycle time reduction, recruiting, and introduction of clinical studies.

Education:

MS., Quality Management Systems, National Graduate School Certified Lean Six Sigma Black Belt and Master Black Belt Certified ISO 9001, ISO 13485 and TS 16949 Lead Auditor Certified Quality Engineer

Functional Expertise

- Automotive, Aerospace, Distribution, Pharmaceuticals
- Medical Devices, Healthcare
- · Strong Mentor/Coach
- · Supply Chain
- · BioScience / R&D
- · Operations
- Quality Systems
- Lean Six Sigma/Process Excellence
- · Sales and Marketing
- Executive Management
- · Training / Facilitation

Industry Experience

- Pharmaceuticals
- Automotive
- Aerospace
- Manufacturing
- Distribution
- · Chemical Processes
- BioScience
- Medical Devices
- Calibration and Metrology Systems
- · Heavy Metal
- Lead Recycling

Relevant Experience

Global Company supplying products and services for the Life Science, Pharmaceutical, Chemical, and Consumer Health Care industries:

Established and deployed Lean and Six Sigma methodologies (strategies, structures, tools, and techniques) for the BioScience division that included Life Science and Drug Discovery business units covering 22 locations globally. Global responsibility for tools and training of Lean Six Sigma methodology. Identified. Trained, and mentored Belts and Sponsors/Champions resulting in annual division savings averaging \$12 million.

Major Consulting Company:

Served as part of a 9 member team reporting to the Vice President and assisted in deployment of Lean and Six Sigma at major Pharmaceutical , Medical Device companies. Member of five person recruitment team interviewed ten and developed new training materials used throughout the organization to continually exceed client expectations.

--Achieved an average of \$5 million USD per year for clients.

Aluminum and Zinc Die Casting Company:

Deployed and lead a new quality management systems obtaining ISO 9001 and TS 16949 certification. Supervised 25 quality personnel including: Quality Supervisors, Engineers, Technicians and Inspectors in a 3 shift, 7 days a week operation.

--Reduced testing, short-term durability plus online for an annual cost savings of \$4.2 Million. Introduced effective CAPA system that reduced outstanding CAPAs from 250 to less than 12.

United States Registrar:

ISO 9001 Lead Auditor, ISO 13485 Lead Auditor, TS 16949 Lead Auditor conducting third party certification audits for a wide variety of industries. 52nd Lead Auditor in the USA. Instrumental in helping company achieve ISO 16949 registration status recognized by the RAB (United States Registration body).

Tier One Automotive Supplier

Director of Quality for company supplying all automotive companies implemented Total Quality Management and World Class Manufacturing practices at 3 locations, medical, semi-conductor industries.